

Assembly Instructions

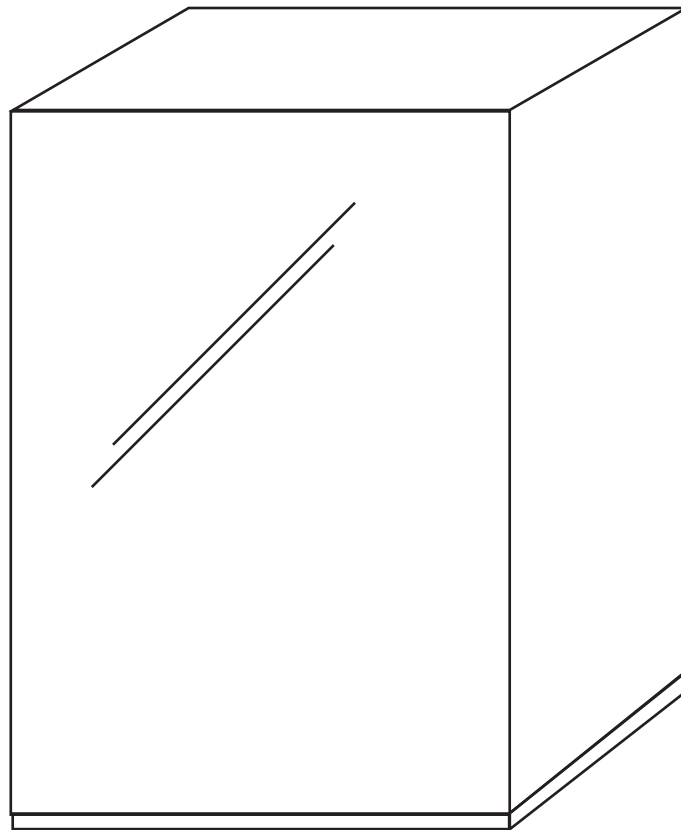
Please keep for future reference.

AquaSys **ReefSys**

by  **Aqua One**[®]

60cm Cabinet

Suitable for AquaSys 150 or ReefSys 180 Aquariums



Version 1 - 25/11/19

Important - Please read these instructions fully before starting assembly

Safety Care and Advice

IMPORTANT: Please read these instructions before starting assembly

• Warning: This unit is heavy. Please lift with care.

• Check you have all the components and tools listed.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Parts of the assembly will be easier with 2 people.

• Make sure you have enough space to layout the parts before starting.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/ drivers for inserting screws, as this could damage the unit.

Only use hand screwdrivers.

• Dispose of all packaging carefully and responsibly.

Care and maintenance

• Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Contact Us

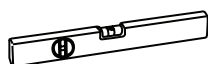
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Tools



Measuring
Tape



Spirit Level



Cross-head
screwdriver



Hammer



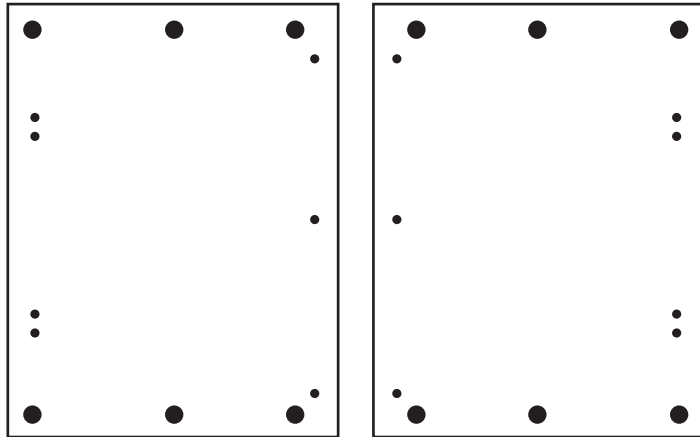
Eye protection
(when using a
hammer)



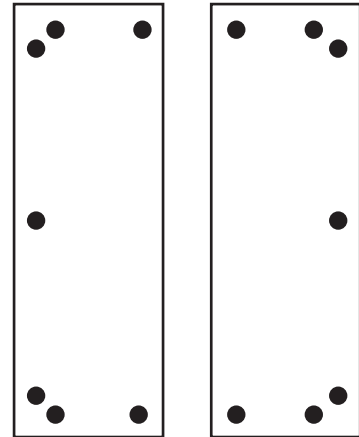
Silicone

Panels

Please check you have all the panels listed below.



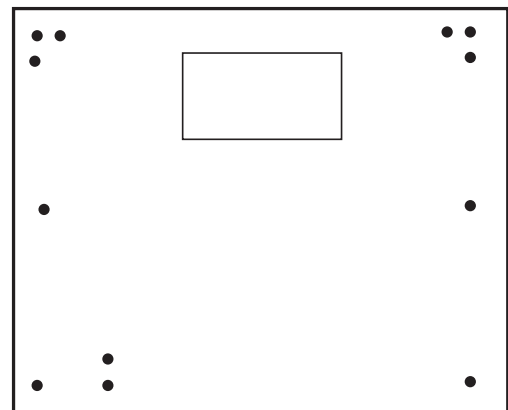
A 2x Side panels
764 x 530mm



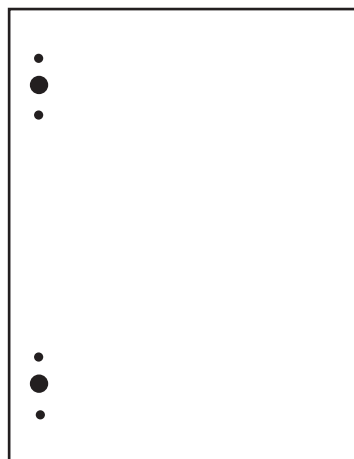
B 2 x Wide back brace
764 x 200mm



C 1x Base
604 x 531mm



D 1x Top
604 x 531mm



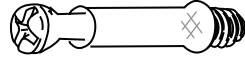
E 1x Door
786x596mm

Fittings

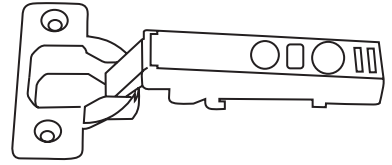
Please check you have all the fittings listed below.



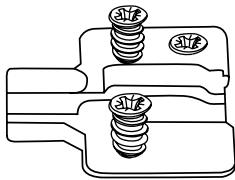
1 30x 15mm Large Locking Cam Nut



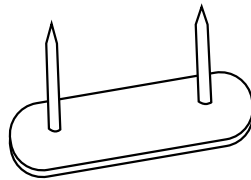
2 30x Cam Bolts



3 4x Hinges



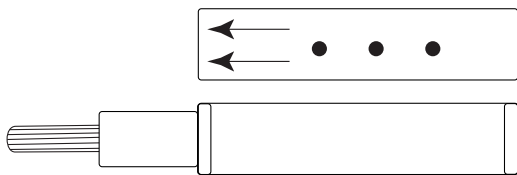
4 4x Hinge Plates



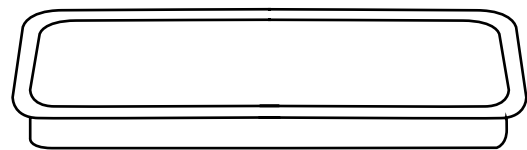
5 6x Hammer-in Glides



6 12x 3.5x15mm Screws



7 2x Push Catch



8 1x Aperture Trim Ring

Step One

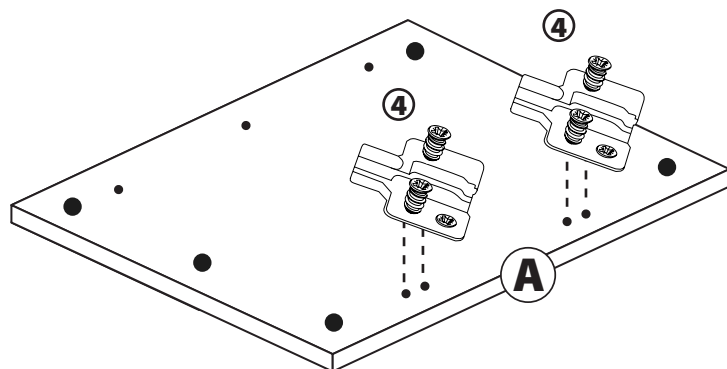
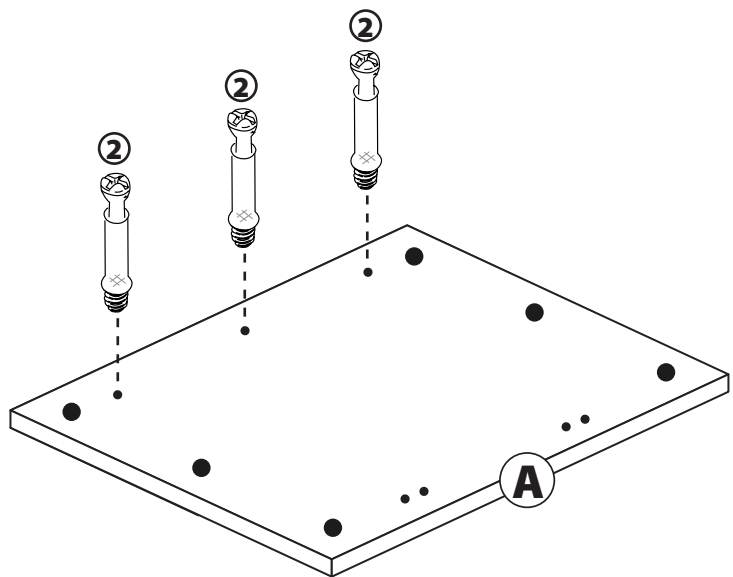
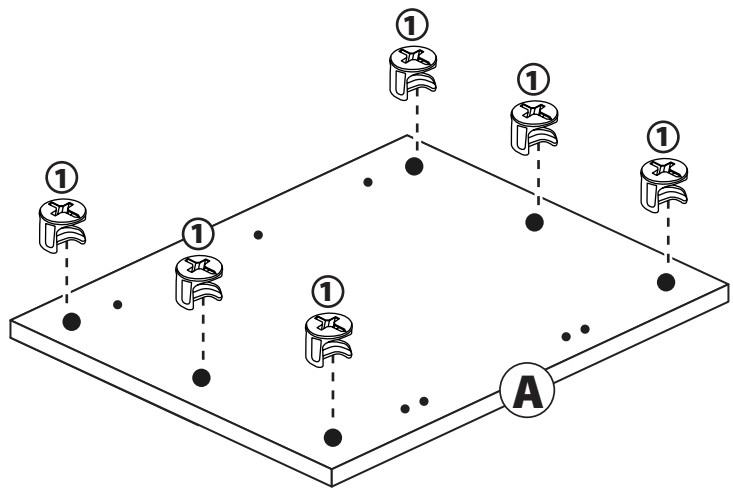
Lay side panels (A) on the floor with holes facing upwards.

Fit 6x Cam fittings (1) into large holes with cross facing up and the arrow facing the edge of the board.

Screw 3x Cam Bolts (2) into the 5mm holes along the back edge.

Attach the two hinge plates (4) to the side that has the two pairs of 5mm holes at the front edge with the flat edge at the front.

Repeat on both panels.

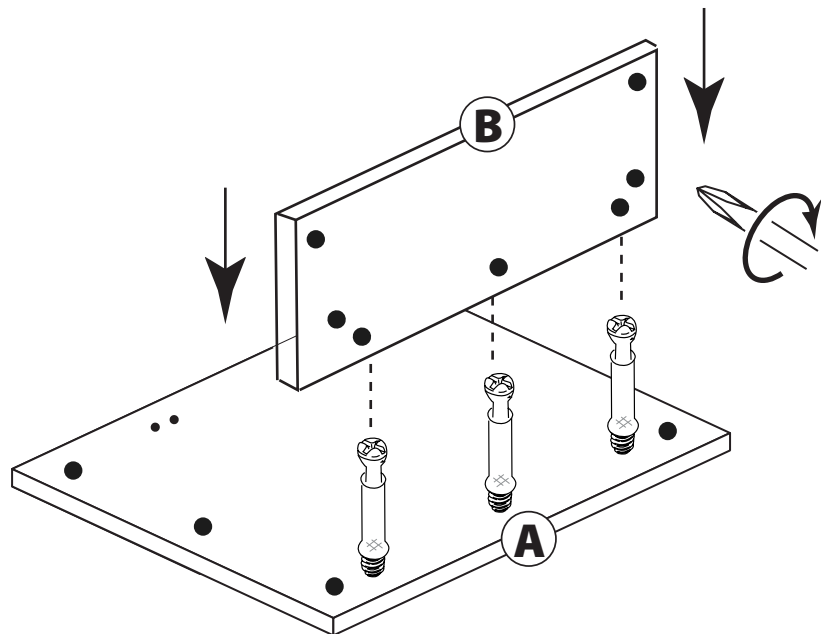
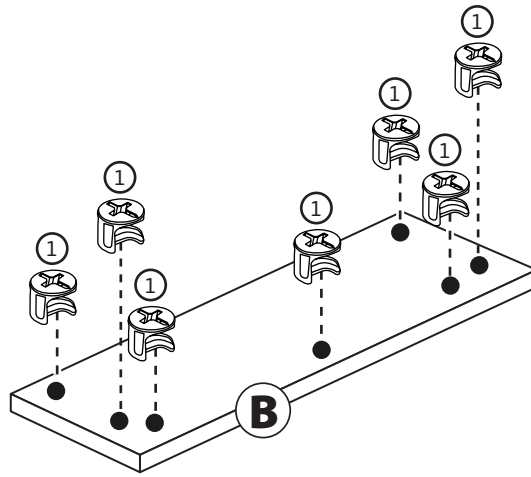


Step Two

Fit Cam Fittings (1) into the 7 holes of the Wide Back Braces (B).

Attach the raw edge of the Wide Back Braces to the back edge of the sides giving the Cam Fittings a half turn with the screwdriver.

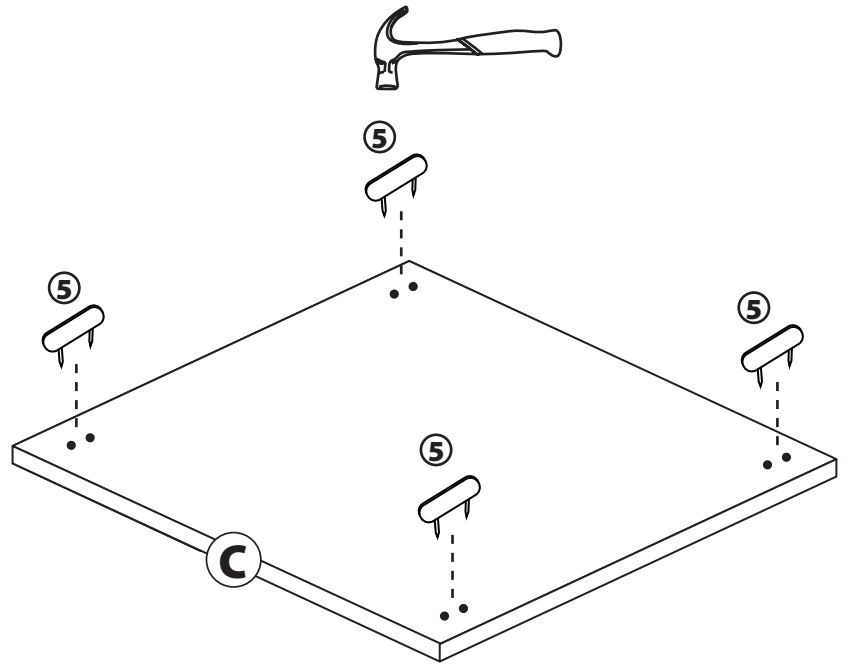
Repeat for both panels.



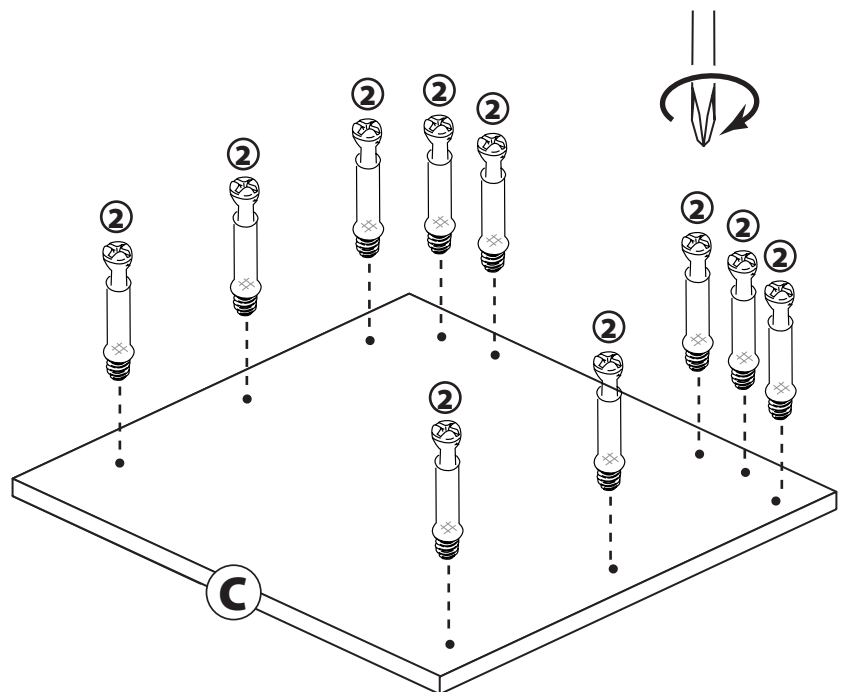
Step Three

Using a hammer, fit glides (5) to the underside of the base panel (C) using the pip marks as a guide for fitment then turn the base over to have the 5mm holes facing upwards.

Screw in cam bolts (2) into all of the 5mm holes



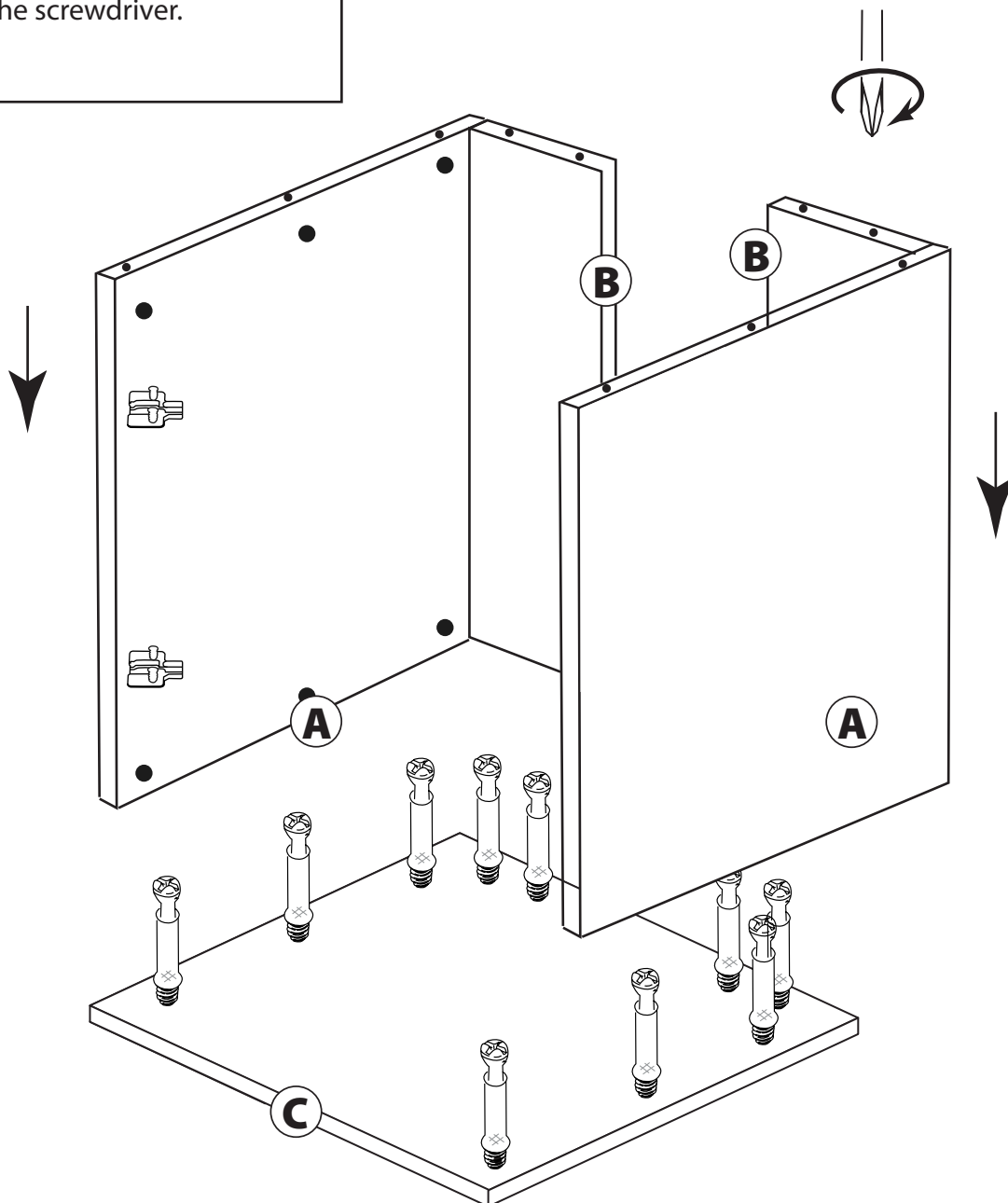
Turn over



Step Four

Drop sides with attached back braces onto the cams on the base ensuring the side that has the hinge plates is on the left hand side as you face it.

Give all cam fittings a half turn with the screwdriver.

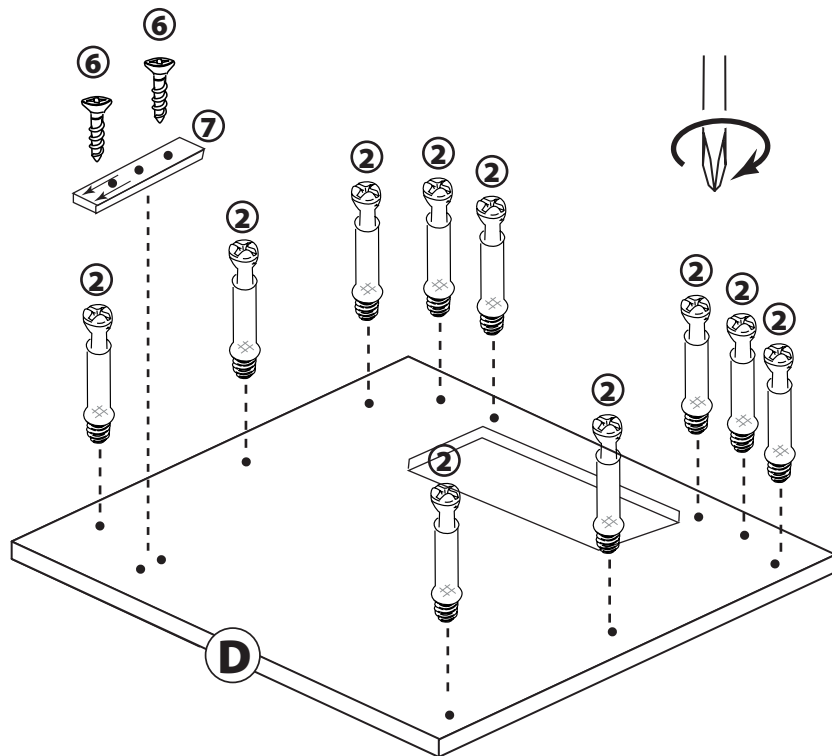


Step Five

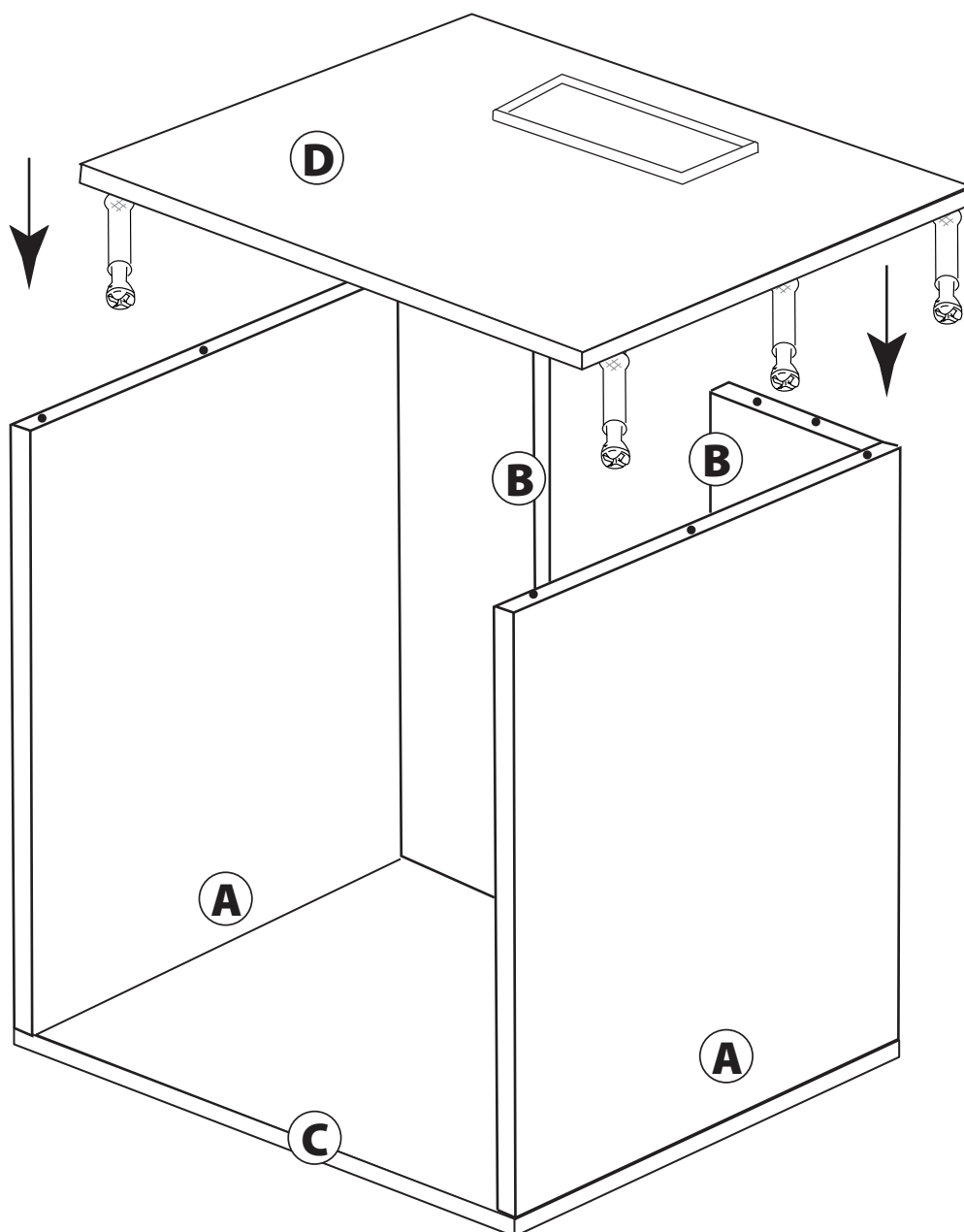
Lay top panel (D) with holes facing upwards, screw cam bolts (2) into all 5mm holes.

Using 2 of screws (6) attach the bracket for the push catch (7) to the pip marks then attach push catch to the bracket by clipping in at the back and pushing down at the front until you hear a click.

Turn top over and attach to sides and back braces as with the base.



Turn over

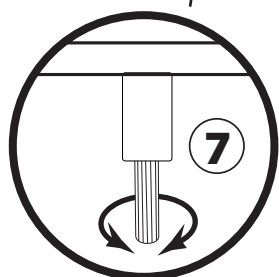
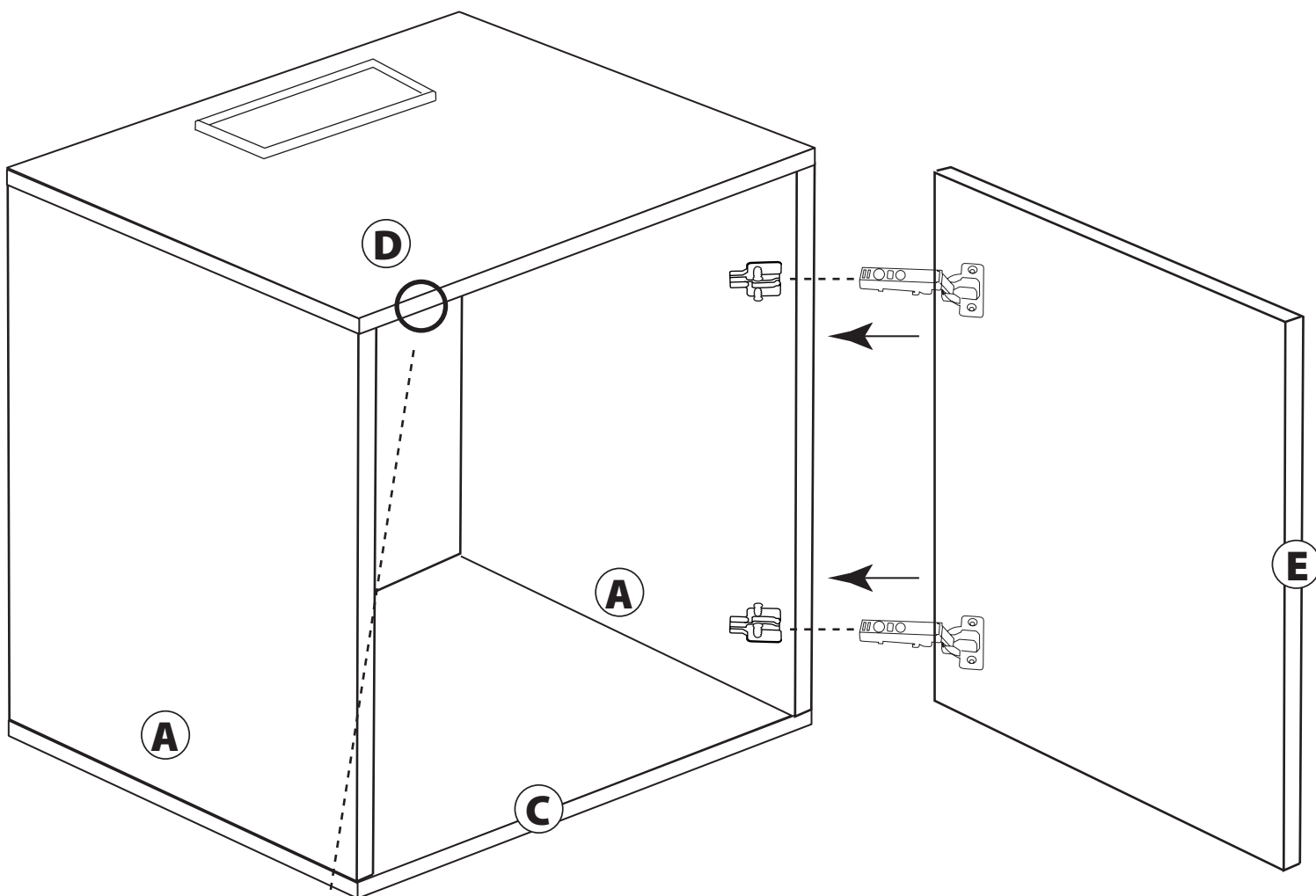
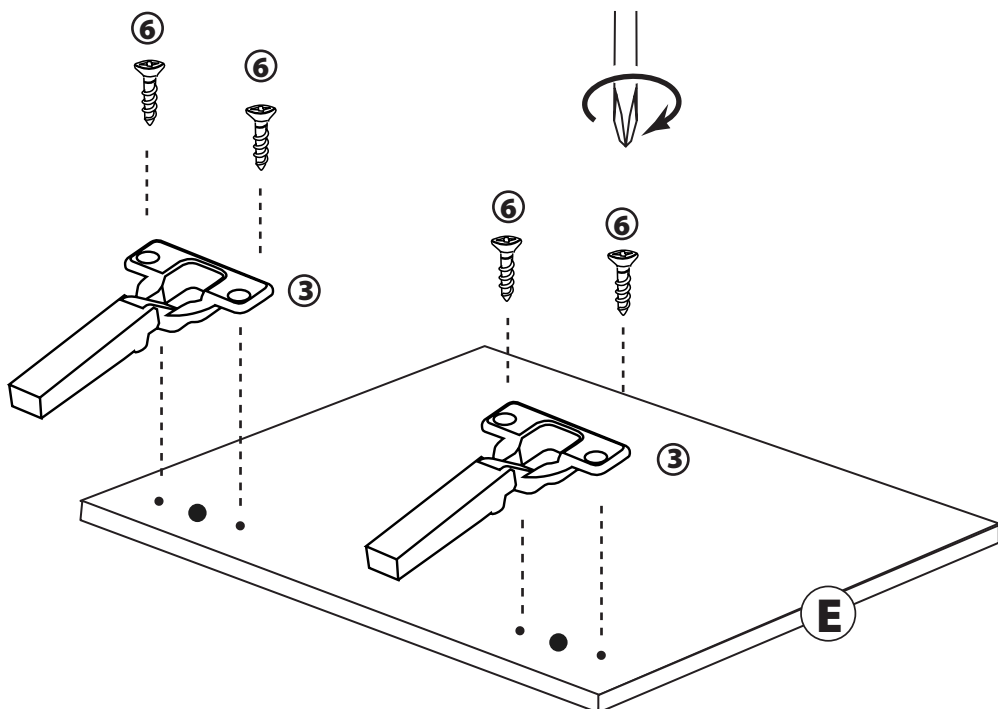


Step Six

Lay door (E) on floor with the hinge holes facing up, place hinges (3) into holes and screw in using remaining screws (6).

Hook hinge arms into the front of the hinge plate and push in at the back of the arm until they click. Adjust hinges using adjustment screws as necessary.

Adjust the push catch (7) as necessary by twisting in or out.



Step Seven

From the inside of the cabinet push aperture trim ring (8) through the hole in the top of the cabinet.

We highly recommended securing with silicone to seal the edge and protect the chipboard.

